

## DRAWLUB S 32

### MULTIFUNCTIONAL METALFORMING OIL

DRAWLUB S 32 is a water-immiscible, multipurpose, high-performance metal forming lubricant, mainly used for metal forming operations on steel, steel alloys as well as on non-ferrous metals.

DRAWLUB S 32 has given excellent performance in punching and fine-blanking operations on materials with up to 3,5 mm thickness, as well as for deep drawing operations on steel and non-ferrous sheet metals.

DRAWLUB S 32 has also given excellent performance in wire drawing operations, as well as in cold-forming operations on fittings, screws, bolts and nuts.

Due to the EP-additives contained and a corresponding viscosity, DRAWLUB S 32 provides long-term tool life and excellent surface finish.

DRAWLUB S 32 is free from organic chlorine compounds and does not contain PCB nor PCT. Residual films on DRAWLUB S 32 be easily removed by using conventional industrial cleaners.

#### Physical data

Appearance		light brown	
Density/20 °C	DIN 51757	approx. 0.913	g/cm <sup>3</sup>
Viscosity/40 °C	DIN 51562/1	approx. 28	mm <sup>2</sup> /s
Pour point	ISO 3 016	approx. -10	°C
Flash point	ISO 2 592	> 190	°C
Copper Corrosion (3h/100c)	ASTM	4c	

#### Handling and Storage:

DRAWLUB S 32 should not be exposed to extremes of temperature. The product should be brought to room temperature prior to use.

Only valid in combination with EC-Safety-Data-Sheet.

#### Warranty

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of PETROFER-products are not to be construed as recommending the infringement of any patent.

24.10.2011

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