

DRAWLUB S 85

METALFORMING OIL

DRAWLUB S 85 is a mineral oil based, water immiscible coolant especially for metal forming operations on steel and steel alloys as well as aluminium.

DRAWLUB S 85 has proved especially in punching and fine-blanking operations, as well as for deep drawing operations. It has also given excellent performance in heading operations, cold forming of bolt heads and in thread rolling operation.

DRAWLUB S 85 is free from organic chlorine compounds and does neither contain PCB nor PCT.

Residual films on **DRAWLUB S 85** can easily be removed using conventional industrial cleaners. Our industrial cleaner series FEROCLEAN would be recommendable.

Physical Data

Appearance	visual	: brown	
Density at 20°C	DIN 51 757	: 0.936	g/cm ³
Viscosity at 40 °C	DIN 51 562/1	: approx. 90	mm ² /s
Flash Point	ISO 2 592	: > 200	°C
Pour Point	ISO 3 016	: - 10	°C
Copper corrosion	ASTM D 130	: 4 c	

Average values.

Handling and Storage:

DRAWLUB S 85 should not be exposed to extremes of temperature. The product should be brought to room temperature prior to use.

Only valid in combination with EC-Safety-Data-Sheet.

Warranty

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of PETROFER-products are not to be constructed as recommending the infringement of any patent.