

## DRAWLUB TDV 79

*Metal forming and fine-blanking lubricant*

**DRAWLUB TDV 79** is a mineral oil based, water immiscible coolant especially for chipless metal forming operations on steel, steel alloys and non ferrous metals.

**DRAWLUB TDV 79** has proved especially in punching and fine-cutting operations, as well as for deep drawing operations on steel and non ferrous sheet metals. It has also given excellent performance in heading operations, cold forming of bolt heads and in the thread rolling operation.

**DRAWLUB TDV 79** has proved for extremely demanding drawing operations on aluminium and aluminium alloys.

**DRAWLUB TDV 79** is free from organic chlorine compounds and does neither contain PCB, nor PCT.

Residual films on **DRAWLUB TDV 79** can easily be removed using conventional industrial cleaners.

### Physical Data

|                    |                         |
|--------------------|-------------------------|
| Spec. Gravity 20°C | 0.936 g/cm <sup>3</sup> |
| Viscosity 40°C     | 80 mm <sup>2</sup> /s   |
| Viscosity 20°C     | 202 mm <sup>2</sup> /s  |
| Flash Point        | 230 °C                  |
| Pourpoint          | -13 °C                  |

### Handling and Storage

**DRAWLUB TDV 79** should not be exposed to extreme changes of temperature. The product should have room temperature prior to use.

Only valid in combination with EC-Safety-Data-Sheet.

#### Warranty

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of PETROFER-products are not to be constructed as recommending the infringement of any patent.