

ISOLUBE V 76-PAN

ISOLUBE V 76-PAN is a hydrocarbon-based fluid used for metal forming operations on steel and non-ferrous metals such as aluminum and copper.

ISOLUBE V 76-PAN is especially suitable for punching operations of car radiator veins, fin stamping operations of sheets, fine cutting of electrical contacts, as well as for light duty forming operations. Due to its good lubricating property, ISOLUBE V 76-PAN provides good tool service life.

ISOLUBE V 76-PAN evaporates quickly, leaving an extremely thin, hardly noticeable protective film which is often very useful during storage and further processing. ISOLUBE V 76-PAN is evaporable at 150°C-180°C without leaving decomposition residues. ISOLUBE V 76-PAN is also compatible with refrigerants such as R134a, R404a, and R600a.

ISOLUBE V 76-PAN is free from organic chlorine compounds and does not contain PCB or PCT.

Physical Data:

Spec. Gravity 20 °C	: 0.799(g/cm ³)	DIN 51 757
Viscosity 20 °C	: 3.61(mm ² /s)	DIN 51 562
Flash Point(°C)	: >100	ISO 2 592

Handling and Storage:

ISOLUBE V 76-PAN should not be exposed during storage to extreme changes of temperature.

Packing:

Steel Drum / Net Weight:150 kg/drum