

## *Description*

A specially developed premium quality hand applied liquid for metal cutting, reaming and tapping operations. Particularly suited for arduous operations involving hardened steels and alloys such as stainless steel, chromes, nimonics and titanium.

## *Outstanding Features*

- High anti-weld characteristics
- High load carrying capability
- Greatly extends tool life
- Easily applied
- Multi-metal usage
- Promotes excellent surface finish
- Reduces manufacturing costs

## *Directions for Use*

Apply by brush or oil can directly to the cutting tool or worked area, or by dipping the cutting edge of the tool into the liquid. If used on yellow metals, clean surfaces immediately after machining to avoid risk of unwanted staining. For best results, reduce speed and increase depth of cut.

## *Technical Data*

Appearance	-	Liquid
Colour	-	Dark brown
Viscosity (IP171) @ 40°C cSt	-	150
Four Ball Weld Load kgs	-	>800
Solvent content	-	None
Silicone content	-	None