

## Description

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**DRAW 42-K** is a high performance metal forming lubricant, developed for heavy operations on stainless steel. It has effective E.P. properties.

## Operations & Materials

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- All metal forming operation on **cold rolled, hot rolled, and stainless steels.**
- Forming and cutting operations on heavy gauged materials.
- Can be diluted with mineral oil for less severe operations.

## Advantages

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- Good wetting to metal surfaces
- Good E.P. and lubrication properties
- No build up of non soluble part in sharp edges or corners
- The product contains no heavy metals or solvents
- Easily cleanable in alkaline cleaning as dry cleaning

## Properties Concentrate

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Properties	Units	Data
Appearance	[-]	Amber
Kinematic viscosity	[mm <sup>5</sup> /s, 40°C]	170
Density	[kg/m <sup>3</sup> , 20°C]	1120
Flash point	[°C]	>200
Pour point	[°C]	<-9
Chlorine content	[%wt]	<35
Sulphur content	[%wt]	0

## CONTAINER SIZES

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200 liter drum / 20 liter pail