

## ISOCUT FS

ISOCUT FS is a heavy-duty extreme pressure mineral based cutting oil with fatty substances and EP additives.

ISOCUT FS contains Sulphur, Chlorine and Phosphorus EP additives which can reduce the friction between the metal surfaces and strengthen the oil film in high pressure and high temperature conditions

Long tool life is achieved and surface finishes are optimized with ISOCUT FS.

ISOCUT FS has high level of EP additives and is used for most heavy duty machining such as, broaching, gear forming, gear tapping and drawing and deep drawing of ferrous metal and stainless steel.

### **Chemical & Physical data:**

Appearance	light brown	
Viscosity(40°C, cSt)	32	DIN 51 562
Pour point (°C)	-21	ISO 3016
Flash point(°C) ≥	210	ISO 2592

**Packing:** Steel Drum (208 Liter)

**Net Weight:** 180 Kg/Drum

Only valid in combination with EC-Safety-Data-Sheet.

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