

DESCRIPTION

- **LubeRite PL 77** was developed to provide die casters with a high quality, water based plunger lube. It provides same lubrication features of oil base plunger lube. This is a new generation technology product developed to provide a cleaner environment.

BENEFITS

- Excellent wetting and lubrication properties.
- Reducers blow hole and improve the product surface when casting.
- Easy separation with water.
- Is non-flammable.

APPLICATION

- **LubeRite PL 77** should be used by air blow after drip or spray into the sleeve.
- **LubeRite PL 77** can also be used by only drip on the tip or into the sleeve depending on the condition.

TYPICAL PROPERTIES

Appearance	Off-white Liquid
pH	6.5 – 8.0
Specific Gravity at 25°C gm/ml	0.94 – 0.97
Brookfield Viscosity at 25°C, Cps	1100 – 1500

- **LubeRite PL 77** can be applied with brush directly onto sleeve.
- **LubeRite PL 77** cannot be diluted. Please use it neat.

SAFETY / DISPOSAL / HANDLING

- Recommended disposal procedures are landfill, reclaim and incineration according to local and national regulations. If spilled into natural waterways, contact authorities. Product has a low degree of hazard; use good hygiene, wear safety goggles and rubber gloves. Refer to SDS for more information. Do not store above 49°C.

AVAILABLE PACKAGING

- 200-liter drum
- 20-liter pail